RISO, INC. TECHNICAL INFORMATION BULLETIN

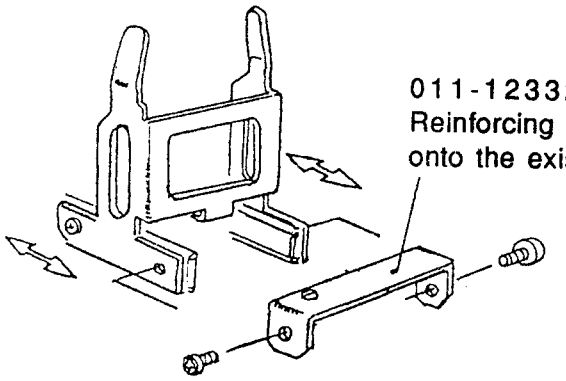
Subject: Reinforcing Plate; Drum Holder — Bulletin No.: 87

[ ] Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ] Field Modification			
[ ] Safety Information	RC	[ ] TBS	Field Installed _____
[ ] Technical Information	SERIES	[ ] Next Call	
[x] General Information		[ ] Next PM	Fitting Time _____
[ ] Adv. Tech Information		[x] As Necessary	

Riso Inc. now offers a Reinforcing Plate ; Drum Holder #011-12332 as a service part for RC Units. The Reinforcing Plate is designed to give additional support to the Drum Slide Rails. Added strength prevents the Drum Unit from striking the Lower Vertical Discharge Roller (Disposal Unit) when the Drum Unit is pulled out at an angle.

This change is manufactured into machines above serial number:

4500 - 91513010
5600 - 91420380
5800 - 92450961



011-12332
Reinforcing Plate is screwed onto the existing Drum Holder.

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